



**BSR/ASHRAE Addendum h
to ANSI/ASHRAE Standard 15-2024**

Second Public Review Draft

Proposed Addendum h to Standard 15-2024, Safety Standard for Refrigeration Systems

**Second Public Review (September 2025)
(Draft shows Proposed Independent Substantive
Changes to Previous Public Review Draft)**

This draft has been recommended for public review by the responsible project committee. To submit a comment on this proposed standard, go to the ASHRAE website at www.ashrae.org/standards-research--technology/public-review-drafts and access the online comment database. The draft is subject to modification until it is approved for publication by the Board of Directors and ANSI. Until this time, the current edition of the standard (as modified by any published addenda on the ASHRAE website) remains in effect. The current edition of any standard may be purchased from the ASHRAE Online Store at www.ashrae.org/bookstore or by calling 404-636-8400 or 1-800-727-4723 (for orders in the U.S. or Canada).

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(This foreword is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

FOREWORD

This addendum makes a small but significant change to the first public review draft in response to a public comment. The change retains the original intent of the 2024 edition, to prohibit other reuses of recovered or recycled refrigerants that are not explicitly permitted.

Note to Reviewers: This public review makes proposed independent substantive changes to the previous public review draft. These substantive changes to the previous public review draft are indicated by underlining (for additions) ~~striketrough~~ (for deletions), except where the reviewer instructions specifically describe some other means of showing the changes. Only these changes to the previous public review are open for review and comment at this time. Additional material is provided for context only and is not open for comment, except as related to the proposed substantive changes.

Addendum h to Standard 15-2024

Modify Section 7 as follows. The remainder of Section 7 remains unchanged.

7.10.2* Recovered Refrigerants. *Recovered refrigerants shall be permitted to be reused only in refrigeration systems belonging to the same owner as the refrigeration systems from which they were removed. When contamination is evident by discoloration, odor, acid test results, or refrigeration system history, recovered refrigerants shall be reclaimed in accordance with Section 7.10.4 before reuse.*

7.10.3 Recycled Refrigerants. *Recycled refrigerants shall be permitted to be reused only in refrigeration systems belonging to the same owner as the refrigeration systems from which they were removed. When contamination is evident by discoloration, odor, acid test results, or refrigeration system history, recycled refrigerants shall be reclaimed in accordance with Section 7.10.4 before reuse.*

Exception to 7.10.3: *Drying is not required in order to use recycled refrigerants where water is the refrigerant, is used as an absorbent, or is a deliberate additive.*