



**BSR/ASHRAE Addendum a
to ANSI/ASHRAE Standard 34-2024**

Public Review Draft

Proposed Addendum a to Standard 34-2024, Designation and Safety Classification of Refrigerants

**First Public Review (February 2025)
(Draft shows Proposed Changes to Current Standard)**

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180 Technology Parkway NW, Peachtree Corners, GA 30092

(This foreword is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

FOREWORD

This proposed addendum adds the zeotropic refrigerant blend R-494B to Tables 4-2 and D-2.

Note: This addendum makes proposed changes to the current standard. These changes are indicated in the text by underlining (for additions) and ~~striketrough~~ (for deletions) except where the reviewer instructions specifically describe some other means of showing the changes. Only these changes to the current standard are open for review and comment at this time. Additional material is provided for context only and is not open for comment except as it relates to the proposed changes.

Addendum a to Standard 34-2024

Modify Tables 4-2 and D-2 as shown.

Table 4-2 Data and Safety Classifications for Refrigerant Blends

Refrigerant Number = 494B

Composition (Mass %) = R-744/152a/131I (4.0/38.0/58.0)

Composition tolerances = (+1.5,-0.5/±1.0/±1.0)

OEL = 810 ppm_v

Safety Group = A2L

RCL = 5,900 ppm / 1.6 lb/1000 ft³ / 25 g/m³

LFL = 85,000 ppm / 22 lb/1000 ft³ / 347 g/m³

BV = 8.9 cm/sec

Highly Toxic or Toxic Under Code Classification = Neither

Table D-2 Data Classifications for Refrigerant Blends

Refrigerant Number = 494B

Composition (Mass %) = R-744/152a/131I (4.0/38.0/58.0)

Average Relative Molar Mass = 103.9 g/mol

Bubble Point (°F) = -54.9 °F

Dew Point (°F) = -20.6 °F

Bubble Point (°C) = -48.3 °C

Dew Point (°C) = -29.2 °C